



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée -- established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8


Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F – 50.94 lb (60 cones), lot nos. 596136-603456
- *-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F – 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 – 19.48 lb (20 cones), lot no. 634807

Yours truly,

for 
Hershie Schachter
CANSEW INC.

MONTREAL - Head Office/Siège social
111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13



E.F. Walter Inc.	<u>CERTIFICAT DE CONFORMITÉ</u> <u>CERTIFICATE OF COMPLIANCE</u>		Approved JR Date 1/3/02
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

**VENDU À
SOLD TO**

6048

TULMAR SAFETY SYSTEMS INC.
1123 CAMERON STREET
HAWKESBURY **ONT**
K6A 2B8

Date : 07/15/2005

FOURNISSEUR
VENDOR

E.F. WALTER INC.
5000 HICKMORE
ST. LAURENT, PQ
H4T 1K6

Commande / Order # 10280

Notre / Our Reference # **37736**

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

**Signé
Signed**

ASB July 15, 201

Es #1637-001 / 01 (En



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Sandra Nadeau
Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

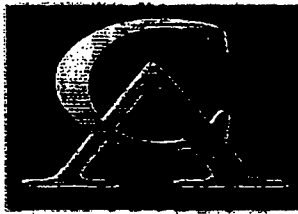
VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J6
Canada

English: 1-800-66-ENNIS

Fax: (780) 478-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TSC # 1495/10



CLIFTON

Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,
Lot number 08-156 was shipped to you on 6/24/08.

S
08/06/01

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/4/09

Sincerely,

Dan Constantino

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA
Phone: 973-694-0845 • Fax: 973-694-5678
www.cliftonadhesive.com

TSS # 7122/22 (S)

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-29809

Ship Date

19-Aug-08

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

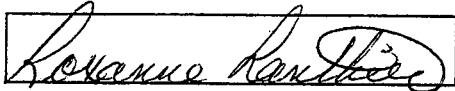
Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-29809

Ship Date

19-Aug-08

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21729	6-Aug-08	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00006866	Pick-Up	29809	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-107 Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000003 Qty: 5	5	EA	5
8421-109 Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000003 Qty: 5	5	EA	5
3421-106 Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000002 Qty: 9	9	EA	9
3421-105 Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000002 Qty: 12	12	EA	12

5
08/08/08

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29809

Ship Date

19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21729	6-Aug-08	CDART100	Barney Bangs	R92- 29809
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00006866	Pick-Up			
Item No.	Description	Qty	UOM	
8421-109	Date moved out to 09/15/08 due to material shortage 1637-001 foam	5	EA	5
	Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 5			
8421-107	Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 5	5	EA	5
8421-105	Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 12	12	EA	12
8421-106	Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 9	9	EA	9

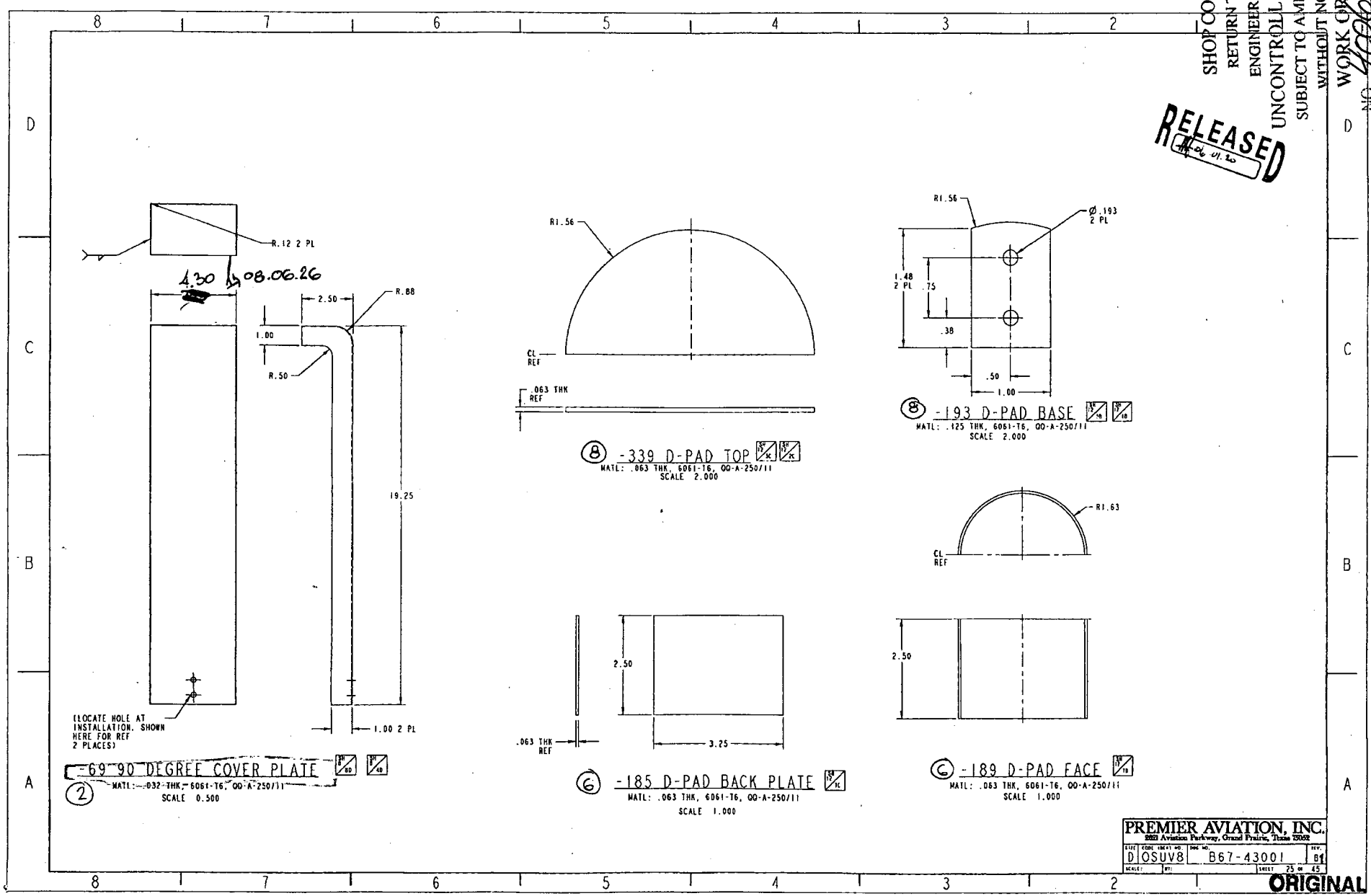
N7 08/08/19

S 08/08/19

[Handwritten Signature]

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4000

RELEASED
10-06-01-20



PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
D10SUV8 B67-43001
SHEET 25 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

710'6866

0208108105 (9)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

18 08/08/19

16.0

QC6

DIMENSIONAL CHECK



POSITIVE RECALL

EFFECTIVE

08/08/20



Comment: DIMENSIONAL CHECK

RELEASED

DATE

08/08/21

(X2)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

29952

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/21


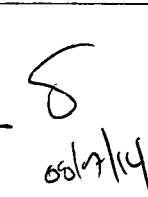
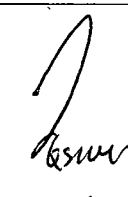
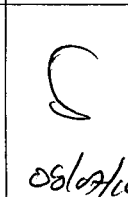

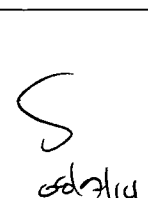
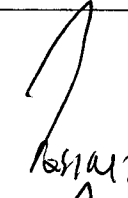
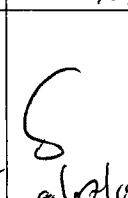



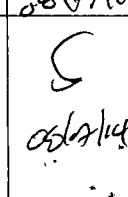
Job Completion



MF 08-08-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-69 PAR #: N/A Fault Category: FAB - Large NCR: Yes No DQA: AS Date: 08-08-21
 QA: N/C Closed: AD Date: 08/08/26

NCR: <u>40069</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/07/14	1 810	During welding inspection it was found that #2 parts need welding touchups		Do welding touch up marked areas as per QS2004 grind flush.	PE 08.07.14 PE 08.08.14	 08/07/14	 08/07/14	 08/07/14
08/07/14	1 810	During welding inspection it was found that one part had a large crack in the weld.			SAP 08/07/14	 08/07/14	 08/07/14	 08/07/14
		QC too hot & weld and too much grinding		Scrap and Destroy Qty 1	SAP 08/07/14	 08/07/14	 08/07/14	 08/07/14

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/02 (10)

7.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
Weld assembly as per dwg B67-43001

08.07.03

(X10)

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
1- grind weld flush

SAP 08/07/10

(10)

9.0 QC10 VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

08/07/14 (X9)

(P10)

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/14 (X9)

11.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

08/07/16

(90)

12.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

START TIME: 1:00pm
OVEN TEMPERATURE: 320°F
FINISH TIME: 1:30pm

08-07-16

(X9)

13.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-07-16

(9).

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 90 DEGREE COVER PLATE
Job Number	: 40069		
Estimate Number	: 13405		
P.O. Number	:	Part Number	: PB674300169
This Issue	: 25/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B6743001 PAGE25
First Issue	: / /	Project Number	: N/A
Previous Run	: 40069	Drawing Revision	: B1
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 04/07/2008
Checked & Approved By	: <u>JUL 08.6.25</u>	Qty:	10 Um: Each
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S032	6061-T6 Sheet 0.032"
-----	-------------	----------------------



16

Comment: Qty.: 1.4234 sf(s)/Unit Total: 14.2338 sf(s)
 6061-T6 Sheet 0.032"

18147 IB 8-6-26

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

****grain direction along 9.144" ****

2-Deburr if necessary

IB 8-6-26

IB 8-6-26

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



IB 8-6-26

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

S 08/06/26 (10) counter

5.0	BRAKE NC	NC BRAKE
-----	----------	----------

**Comment:** NC BRAKE

Bend as per Dwg B67-43001

S 08/07/02

10